

# Titebond®

THE PRO'S ADVANTAGE™

# ALL PURPOSE White Glue

A versatile, professional-grade formula now available for hobbyists, crafters and school teachers alike! It provides strong initial tack, excellent strength, and a fast set on wood, paper, fabrics, pottery and more!

Titebond All Purpose White Glue is safe-to-use! It is non-toxic, cleans up with water and conforms to ASTM D4236. Performance plus safety makes this glue a great choice for many interior applications.

**Ideal for crafts, home repairs and general woodworking!**

- Fast set
- Versatile
- Non-toxic
- Dries clear
- Paintable
- Water cleanup



# W e r e



# ALL PURPOSE White Glue

<b>Physical Properties</b> (typical)	<b>Type</b> Polyvinyl acetate emulsion <b>State</b> Liquid <b>Color</b> White <b>Dried film</b> Clear <b>Solids</b> 46% <b>Viscosity</b> 8500 cps <b>pH</b> 4.8	<b>Calculated VOC</b> 2.0 g/L <b>Weight/gallon</b> 9.1 lbs. <b>Chalk Temperature*</b> Approximately 50°F <b>Flashpoint</b> >200°F <b>Freeze/thaw stability</b> Stable <b>Shelf life</b> 24 months in tightly closed containers at 75°F <small>*Chalk temperature indicates the lowest recommended temperature at which the glue, air and materials can be during application, to assure a good bond.</small>
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<b>Bond Strength</b> <b>ASTM D905</b> (on hard maple)	<b>Temperature</b>	<b>Strength</b>	<b>Wood Failure</b>
	Room Temperature 150°F. Overnight	3,550 psi 1,600 psi	50% 15%

**Application Guidelines**

**Application Temperature:** Above 50°F  
**Open Assembly Time:** 5 minutes (70°F / 50% RH)  
**Total Assembly Time:** 10-15 minutes (70°F / 50% RH)  
**Minimum required spread:** 7 mils (typical)  
**Required Clamping Pressure:** Enough to bring joints tightly together (generally, 30-80 psi for HPL, 100-150 psi for softwoods, 125-175 psi for medium woods and 175-250 psi for hardwoods).  
**Methods of application:** Easily spread with a roller spreader or brush, or may be transferred to plastic bottles for finer gluing applications.  
**Cleanup:** Damp cloth while glue is wet. Scrape off and sand dried excess.

**Limitations**

Titebond White Glue is not intended for exterior use or where moisture is likely. For exterior applications use Titebond III Ultimate Wood Glue or Titebond II Premium Wood Glue. Not for structural or load bearing applications. Do not use when temperature, glue, or materials are below 50°F. Freezing may not affect the function of the product but may cause it to thicken. Agitation should restore product to original form. Read MSDS before use. KEEP FROM FREEZING.

<b>Ordering Information</b>	<b>Part No.</b>	<b>Size</b>	<b>Case Weight</b>	<b>UPC</b>	<b>Case UPC</b>	<b>Units per Case</b>	<b>Cases per Pallet</b>
	5032	4oz. Bottle	3.92 lbs.	037083050325	10037083050322	12	270
	5033	8oz. Bottle	7.84 lbs.	037083050332	10037083050339	12	160
	5034	16oz. Bottle	15.68 lbs.	037083050349	10037083050346	12	100
	5036	1gal. Jug	19.27 lbs.	037083050363	10037083050360	2	63

**Important Notice:** Our recommendations, if any, for the use of this product are based on tests believed to be reliable. Since the use of this product is beyond the control of the manufacturer, no guarantee or warranty, expressed or implied, is made as to such use or effects incidental to such use, handling or possession or the results to be obtained, whether in accordance with the directions or claimed so to be. The manufacturer expressly disclaims responsibility therefore. Furthermore, nothing contained herein shall be construed as a recommendation to use any product in conflict with existing laws or patents covering any material or use.

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